

MantAcrylic Alpine White 410

DESCRIPTION:

MantAcrylic Alpine White 410 is a premium, high-performance, white acrylic roof coating designed for extreme heat and cold climates. This elastomeric coating offers exceptional durability, flexibility, and long-term protection for low-pitched roofs. Alpine White 410 Exceed ASTM D6083 Type II.

FEATURES

- **Energy Efficiency:** Reflects sunlight and UV rays to reduce cooling costs and interior temperatures.
- **Superior Protection:** Forms a seamless shield that resists cracking, peeling, and mildew growth.
- **Climate Resistant:** Withstands extreme heat and cold for year-round performance.
- **Highly Flexible:** Expands and contracts with roof movement to prevent damage.
- **Easy Application:** Can be applied by roller or spray for efficient coverage.

PREPARATION

- Ensure the roof surface is clean, dry, and free of debris, dirt, oil, loose granules, and peeling paint.
- Clean rusty metal with a wire brush and prime with MantaPrime Multipurpose Primer 235 before application.
- Remove mildew and stains with a Manta Clean 101 (2:1 water to MantaClean ratio) and rinse thoroughly.
- Pressure washing is highly recommended for optimal results (use a wide fan tip to avoid damaging the roof).
- Repair all leaks and cracks with appropriate materials like polyester reinforcing fabric and Mantastics 318 Acrylic Mastics.
- Allow repairs to cure for 24-36 hours before applying the coating.
- Previously coated surfaces with aluminum, asphalt, or tar require a minimum of one summer season cure before applying this product.

APPLICATION:

- Wear protective clothing, gloves, and eyewear during application.
- Apply on a clear, warm, sunny day in the morning for maximum cure time.
- Ensure a minimum of 4 hours before sunset for complete application.
- Ideal application temperature range: 55°F (rising) to 110°F.
- Apply using a 3/4" nap exterior paint roller or professional airless sprayer.
- Apply one coat over all seams and joints, followed by a one-hour drying period.
- Apply two uniform coats over the entire roof surface, avoiding excessive rolling.
- Two coats are required for proper application (approximately

1.5 gallons per square foot per coat).

- Allow 4 hours for recoating and 24-36 hours for complete curing at 70°F and 50% relative humidity.
- Drying times may vary depending on factors like humidity, film thickness, airflow, and temperature.

SPRAY APPLICATION INFORMATION:

- Use a professional airless sprayer with the following settings:
- Pressure: 2000-3000 PSI
- Tip size: .030 - .041
- Material flow: 1-3 GPM

TECHNICAL DATA

Color:	Bright White
Dry time:	6 – 12 hours temperature/sun exposure dependent
VOC	<50gal/liter
Density:	10.5-11.5 lbs./G
Solids by Volume:	50% ± 2
Packaging	5-gal, 55-gal, 275-gal tote
Shelf Life:	18 months (unopened, stored between 35° - 75°F)
Clean Up:	Soap and Warm Water

APPROXIMATE SHIPPING WEIGHTS:

5 gallons (18.9L)	63 lbs.
55-gallon drum (208.2L)	700 lbs.
275-gallon tote (1,039.5L)	3400 lbs.

STORAGE AND DISPOSAL:

- Store in a cool, dry place in well-sealed containers. Maximum storage temperature is 100.4°F (38°C). Do not allow the product to freeze.
- Disposal: Dispose of contents and containers in accordance with local, regional, national, and international regulations.
- **Note:** Proper storage and disposal are essential for maintaining the product's quality and safety. Please follow all applicable regulations to ensure proper handling.

SAFETY PRECAUTIONS:

- Causes skin irritation and allergic reactions.
- May cause severe eye damage, genetic defects, and cancer.
- Harmful with prolonged exposure.
- Follow all safety precautions on the product label and Safety Data Sheet (available at www.Mantarroof.com).

MANATA ROOFING PRODUCTS LLC

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